



Attorney Docket: 225/48391
PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: EBERHARD KUEBLER ET AL.

Serial No.: 09/487,594 Group Art Unit:

Filed: JANUARY 19, 2000 Examiner:

Title: DECENTRALIZED POWER SUPPLY SYSTEM FOR A VEHICLE

SUBMISSION OF ENGLISH TRANSLATION OF PRIORITY DOCUMENT

Commissioner for Patents
Washington, D.C. 20231

RECEIVED
OCT 22 2001

October 17, 2001

Sir:

GROUP 3600

Submitted herewith is a translation of the priority document for the present application (No. 199 02 051.5), a certified copy of which was submitted on January 19, 2000. Applicant hereby states that the attached translation of the certified copy is accurate.

If there are any questions regarding this submission or the application in general, a telephone call to the undersigned would be appreciated since this should expedite the prosecution of the application for all concerned.

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POWER SUPPLY SYSTEM FOR A VEHICLE, A VEHICLE AND A
COMPONENT FOR A VEHICLE

The present invention relates to a power supply system for a vehicle, particularly a motor vehicle, having the characteristics of the preamble of Claim 1 as well as to a vehicle, particularly a motor vehicle, having such a power supply system as well as to a component for a vehicle, particularly a motor vehicle, having the characteristics of the preamble of Claim 13.

In the case of conventional motor vehicles, a generator, usually called a dynamo, is provided for generating electric energy, which generator is driven by the internal-combustion engine of the vehicle drive. The current supplied by the dynamo made available to the electric consuming devices in the vehicle by way of a central electrical wiring system having a plurality of cables. The dynamo is also used for charging the vehicle battery which, during an engine stoppage, an engine start and low rotational engine speeds, buffers the power supply required for the electrical wiring system. The overall efficiency of a power supply system having a generator is very low because thermal energy must first be converted to mechanical and subsequently to electric energy.

In the case of many modern vehicles. because of the large number of electric consuming devices distributed in the entire vehicle, the electric power demand has risen to such an extent that the generating of power contributes significantly to the consumption of primary energy or fuel. For improving the efficiency, it has been suggested in German Patent Document DE 195 23 109 A1 to improve the central power supply to the electric consuming devices provided by way of the electric wiring system in that, instead of a dynamo, a fuel cell system is used. Because the efficiency of the fuel cell is better in comparison to that of the generator, the required current can be provided by means of a clearly reduced fuel consumption. A similar suggestion is known from German Patent Document DE 197 03 171 A1. Also in that document, the power supply of the electric consuming devices connected to the electrical wiring system by means of a central fuel cell assembly is suggested which has two fuel cell stacks which are connected in parallel or in series. By means of each of the stacks one separate group of wiring system consuming devices respectively can be supplied. Another suggestion aims at providing, in addition to the normal 12 volt wiring system, a second wiring system with a higher voltage, for example, 42 volt, whereby the power losses to the connected consuming devices are to be reduced as the result of the current intensities reduced in comparison to the 12 volt system.

It is an object of the invention to improve the power supply of a vehicle, particularly of a motor vehicle, with respect to the achievable efficiency. A power supply system

should also be achieved which is particularly easily mountable.

For achieving this problem, a power supply system is suggested according to the invention which has the characteristics of Claim 1 as well as a vehicle having such a power supply system. As a further solution of the invention, a component is suggested for a vehicle, particularly a motor vehicle, which has the characteristics of Claim 13.

In the case of a vehicle equipped according to the invention, the power supply system has a decentralized construction and, for the electric supply of at least one of the electric consuming devices, has at least one fuel cell system which is electrically independent of other power generating devices of the power supply system. The decentralized construction provides a large number of advantages as the result of an expedient arrangement of a power generator and of one or several electrical consuming devices, which power generator and consuming devices are situated as close to one another as possible. The wiring in vehicles, which becomes more and more complicated and requires higher expenditures as the driving comfort rises, can clearly be simplified because, as a rule, only short distances (something is missing in the German.) between a consuming device or a consuming device... Because of the resulting reduction of the number of cables and a clear shortening of the average cable lengths, weight can be saved, which has an advantageous effect on the energy consumption of the vehicle.

Vehicle parts, such as doors, seats or the like, can be completely assembled with the electric consuming devices assigned to them, such as window lift mechanisms or the like, and the pertaining fuel cell system as the power supply system, and can then be installed in a few steps on the pertaining vehicle. The labor expenditures for the assembly are therefore reduced because measures for the electric connection of the consuming devices are not required. In addition, frequent sources of defects, such as loose contacts on plug-type connectors, short-circuits, cable burns or cable breaks, "chewing by martens", or the like, are reduced or avoided because cables and cable connections are required only to a minor extent and, in addition, are largely situated at protected points. Some or all power generators can be situated outside the engine compartment in a protected manner. Because the average electric line lengths are short, a high-expenditure development of a second wiring system is not required.

According to the invention, the power supply to many or all consuming devices takes place by means of fuel cells. These permit the direct converting a supplied fuel to electric energy in compact and almost arbitrarily scalable units at a high efficiency. It is known that for this purpose electric current and water vapor is generated from fuel and atmospheric oxygen in a fuel cell system which normally consists of several mutually connected individual fuel cell elements which are arranged in a stack-type manner. The required fuel is fed either directly from the tank or storage device or is

produced in a front-connected reforming process according to the demand from hydrocarbon-containing energy carriers, such as methanol, and water.

Each fuel cell system can be operated independently of the driving engine and, even when the drive is switched off, is therefore available at any time for the electric supply to its assigned consuming devices. The energy supply to all power consuming devices supplied by the fuel cell systems, in addition, does not impair the operation and particularly the start of the operation of the driving engine. As a result, an optionally existing generator or a dynamo can be optimally adapted to the pertaining drive.

It is also possible to construct the vehicle completely without a drive-dependent power generating system. A supply of individual consuming devices and groups of consuming devices by way of one exclusively assigned decentralized fuel cell system respectively also permits the adapting of its power emission by means of the design of the size and number of cells optimally to the power requirement of the assigned consuming devices, whereby the efficiency can be improved.

Because of the high efficiency of the generating of power by means of fuel cells, the overall consumption of primary energy of the vehicle as a whole can be lowered because the power supply of the electric consuming devices can be partially or predominantly, preferably even completely uncoupled from the drive.

The decentralization of the power supply according to the invention permits the arranging of a fuel cell system close to the assigned consuming device or to the assigned group of consuming devices. For avoiding unnecessary cable lengths and for the reduction of line losses, the arrangement may be such that no consuming device connected to a fuel cell system is more than one meter or more than 50 cm away from the assigned fuel cell system. Depending on the number of its electric consuming devices, a vehicle may correspondingly have several, particularly more than two or five or ten spatially mutually separate, electrically non-connected fuel cell systems which in particular may have different output voltages and/or a different output power.

For improving the efficiency, an individual adaptation of the electric power of a fuel cell system to the power demand of the respective assigned consuming devices can be carried out in a simple manner. Depending on the degree of the decentralization, fewer than five or fewer than three electric consuming devices can be assigned to a fuel cell system. Optionally, only a single electric consuming device may be assigned to a fuel cell system, which results in a particularly good adaptation and a correspondingly high efficiency. The decentralization may optionally be carried out to such an extent that the vehicle no longer has a central electric wiring system. In this case, an electric wiring system is a system of electric supply lines which converge at one or several points, so that they are all connected with one

another or can be connected with one another. However, a power supply system according to the invention may have several local wiring systems, for example, for supplying several electric consuming devices on or in a preassembled component by means of an individual fuel cell system assigned to the component.

According to the invention, a fuel cell system is arranged on or in a component of the vehicle which can be preassembled as a subassembly and which has all consuming devices assigned to the fuel cell system. The vehicle may, for example, have at least one vehicle door, on which or in which at least one fuel cell system is arranged for electrically supplying electric consuming devices of the vehicle door, thus, for example, an electric window lift mechanism, an electric outside mirror adjustment system or an outside mirror heater. In a corresponding manner, for example, for supplying power to an electric seat heater and/or an electrically operated seat position adjusting system, a vehicle seat may have one or several assigned fuel cell systems. A secondary unit, such as an air-conditioning compressor, which is provided with an electric drive, can also be equipped with a separately assigned fuel cell system. As another example, the equipping of a vehicle body module with one or several especially assigned fuel cell systems is conceivable, for example, a rear module which can be preassembled as a subassembly and which has a fuel cell system for electrically supplying the tail lights and an optionally installed CD player or the like. Additional examples of

electric consuming devices which can be supplied in a decentralized manner are an electric drive for a sliding roof, an engine compartment lid or a trunk lid with a lighting system, etc.

The decentralized power supply also makes it possible that no electric supply lines extend between a component, which has at least one electric consuming device, and another component of the vehicle, for example, the vehicle chassis, which is detachably and/or movably connected with this component. As a result, cable feed-throughs, cable sections stressed by bending, plug-type contacts or other stressed areas or areas which are susceptible to disturbances can be avoided, for example, between a vehicle body and a vehicle door. The triggering of the electric consuming devices can take place, for example, by component-internal switches by way of corresponding signal cables or without cables.

The construction of a fuel cell system can be adapted to the power demand of the connected consuming devices and/or the space conditions at the decentralized installation site. Although it is possible to connect several fuel cells to a common hydrogen supply, it is preferred to design the systems in a self-sufficient manner, so that a fuel cell system comprises at least one fuel cell or a group of fuel cells (stack) and an assigned hydrogen supply device for the fuel cell. The hydrogen supply device may have at least one hydrogen tank or storage device which is preferably mounted in an easily exchangeable manner at the assigned component.

Particularly, a hydrogen cartridge can be used for this purpose. Such limited hydrogen supplies are suitable particularly for fuel cell systems of such consuming devices whose power demand is low and/or which are operated only now and then or for short time periods, such as electric window lift mechanisms. It is also possible that a hydrogen supply device has at least one fuel tank for receiving hydrocarbon-containing liquid fuel, particularly methanol, as well as an assigned reforming device for the conversion of the fuel into hydrogen. This fuel tank may also be constructed to be exchangeable and/or to be chargeable from outside the component. Several reforming devices may also be supplied from a common fuel tank. In addition, it is conceivable to directly operate the fuel cells by means of liquid fuels, for example, in a direct-methanol fuel cell.

A person skilled in the art can recognize that a decentralized power supply in vehicles by means of fuel cells permits a large number of constructive variants, which can each be selected with a view to optimizing the efficiency and/or optimizing the easy mounting and/or optimally taking into account the space situations existing at the installation site in the proximity of electric consuming devices.

Additional characteristics and details of the invention are found in the following description of a preferred embodiment in conjunction with the drawing and the subclaims. In this case, the individual characteristics can each be implemented separately or several characteristics may be

implemented in combination with one another in the case of one embodiment.

An embodiment of the invention is illustrated in the drawing and will be explained in detail in the following.

The single figure is a perspective exploded view of a passenger car door with an electric window lift mechanism and a fuel cell system for electrically supplying the window lift mechanism.

The perspective exploded representation of the single figure shows several prefabricated components of a front passenger door 1 of a passenger car which is not shown. The door has a self-supporting steel plate frame part 2 with an upper frame opening 3, which can be closed by a window which is not shown, and an approximately square lower frame opening 4 situated underneath whose exterior side is covered by a steel plate door skin 5.

Between the frame openings 3, 4, a cross strut 6 is situated which has a longitudinal slot 7 through which a window pane can be guided in a sealed-off manner whose shape is adapted to the shape of the upper frame opening 3 and which is not shown. For the lifting and lowering of the window, an electric window lift mechanism 8 is provided which has an electric drive fastened to the rearward vertical strut of the frame, which drive 9 is applied by way of a bowden cable device 10 to a window carrier which is not shown. During the

final assembly of the door, the lower frame opening 4 is closed off toward the inside by the screwing-on of the interior panelling 11 with the insertion of a water-tight covering 12. Between the covering 12 and the outer skin 5, a door interior is formed which is laterally bounded by the frame struts and which provides space for the accommodation of the lowered window. On the forward vertical frame part, two hinge elements 13 disposed above one another are welded on, which, when the completely assembled door is mounted, are connected with complementary hinge elements of the vehicle body.

For supplying the electric window lift mechanism 8 with electric current, a fuel cell system 15 is provided which comprises a fuel cell stack 16 and a hydrogen storage device in the form of an exchangeable cartridge 17 connected to the fuel cell stack 16. The fuel cell system 15 which is mounted approximately 80 to 100 cm away from the window lift mechanism is connected by way of a pair of electric supply lines 18 with the drive 9 of the window lift mechanism. The controlling of the window lift mechanism takes place by way of a switch 19 which is mounted on the interior panelling 11 and which is connected by way of control lines 20 with the electric drive 9.

In the embodiment, which is shown as an example, the individual cells of the stack or stacks of the fuel cell assembly 16 are constructed as air-breathing hydrogen air fuel cells with a proton conducting membrane. The total output of

the fuel cell stack 16 is adapted to the power demand of approximately 20 watt of the electric drive 9 of the window lift mechanism 8. The quantity of the primary energy carrier present in the hydrogen cartridge 17 is dimensioned such that it is sufficient for the sporadic and usually only short-term operation of the window lift mechanism for long periods of time which are definitely so long that it is sufficient to exchange the hydrogen cartridge 17 within the scope of the normal service interval of the vehicle. After the removal of the interior panelling 11 with the covering 12, this can take place by means of a few manipulations.

The vehicle door 1 represents an example of a component which is completely self-sufficient electrically with respect to the remaining vehicle and has an electric consuming device (window lift mechanism). Since the electric supply lines 18 as well as the control lines 20 used for triggering the drive 9 are integrated in the door, the door can be completely and in an electrically operative manner finally assembled at the supplier or at a different location and can be installed on the vehicle body by means of a few steps. During the installation, no measures are required for the electric connection of the door to a vehicle-internal; power supply system. This considerably reduces the labor expenditures for the assembly. In addition, frequent causes of defects, such a loose contacts on plug-type connections or cable breaks in the swivel area between the door and the vehicle body are avoided. In addition, the electric supply lines and the control lines 20 extend in a protected manner in the interior of the door

where they are protected from dirt, damage and, for example, chewing by martens.

In the driver's door, which is to be mounted on the other side of the vehicle body, and possible in the rear doors, the vehicle may have additional fuel cell systems of this type for supplying the electric consuming devices operating there. Other electric consuming devices of the vehicle may also have separate fuel cell systems for their power supply. The illustrated system, in the case of which hydrogen from the storage device 17 is provided directly to the fuel cell assembly 16, is particularly suitable for small electric consuming devices, such a window lift mechanisms, mirror adjusting systems, sliding roof adjusting systems or the like. For the decentralized power supply of larger consuming devices, such as an air-conditioning compressor, an operation can take place by means of fuel cells and the reforming of hydrocarbons.

A decentralized power supply by means of fuel cells is advantageous not only in the case of the passenger cars explained as examples, but also in the case of other land vehicles, such as trucks or the like. Watercraft or aircraft may also be equipped in the manner according to the invention with a power supply system which is distinguished particularly by the high efficiency and the easy assembly.

NEW CLAIMS:

1. Power supply system for a vehicle, particularly a motor vehicle, having at least one fuel cell system (15), which is electrically independent of other power generators of the power supply system, for supplying electricity to at least one assigned electric consuming device (9), characterized in that the power supply system has a decentralized construction and in that at least one fuel cell system (15) is arranged on or in a component (1) of the vehicle, which can be preassembled as a subassembly and has at least one electric consuming device (9).

2. Power supply system according to Claim 1, characterized by at least one vehicle door (1) on which or in which at least one fuel cell system (15) is arranged for the supplying electricity to at least one electric consuming device (9) of the vehicle door (1), the consuming device being particularly a window lift mechanism, an outside mirror heater and/or an electric mirror adjusting system.

3. Power supply system according to Claim 1 or 2, characterized by at least one vehicle seat which preferably detachably and/or movably can be fastened on the vehicle and on which or in which at least one fuel cell system is arranged for supplying electricity to electric consuming devices of the vehicle seat, an electric consuming device being particularly an electric seat heater and/or an electric seat position adjusting system.

4. Power supply system according to one of the preceding claims,
characterized by at least one secondary unit provided with an electric drive, on which or in which secondary unit at least one fuel cell system is arranged for supplying electricity to the drive, the secondary unit particularly being an air-conditioning compressor.

5. Power supply system according to one of the preceding claims,
characterized by at least one vehicle body module, particularly rear module, on which or in which at least one fuel cell system is arranged for supplying electricity to electric consuming devices of the vehicle body module.

6. Power supply system according to one of the preceding claims,
characterized in that the fuel cell system (15) comprises at least one fuel cell or a group of fuel cells (16) and an assigned fuel supply system (17) for the fuel cells.

7. Power supply system according to Claim 6,
characterized in that the fuel supply system has at least one, preferably exchangeable hydrogen storage device, particularly a hydrogen cartridge (17).

8. Power supply system according to Claim 6 or 7,

characterized in that the fuel supply system has at least one fuel tank for accommodating hydrocarbon-containing liquid fuel, particularly methanol.

9. Power supply system according to Claim 8, characterized in that the fuel supply system additionally has a reforming device for the conversion of the fuel to hydrogen.

10. Power supply system according to Claim 8, characterized in that the fuel tank can be exchanged.

11. Vehicle, particularly motor vehicle, having a power supply system according to one of Claims 1 to 10.

12. Vehicle, particularly motor vehicle, having a power supply system according to Claim 8, characterized in that the fuel tank is constructed to be exchangeable and/or fillable outside the vehicle or the component.

13. Component (1) for a vehicle, particularly a motor vehicle, having at least one electric consuming device and devices for fastening the component to at least one other component of the vehicle, characterized in that, for supplying electricity to its electric consuming devices (8), the component (1) has at least one fuel cell system.

14. Component according to Claim 13,

characterized in that the component can be preassembled as a subassembly separately from other components of the vehicle.

15. Component according to Claim 13 or 14, characterized in that the component is a vehicle door (1) or a vehicle seat or a secondary unit provided with an electric drive, particularly an air-conditioning compressor, and/or a component having a photoelectric device.

ABSTRACT:

A motor vehicle is described which has a plurality of electric consuming devices and a power supply system for supplying the electric consuming devices with electric energy. The power supply system has a decentralized construction and, for supplying electric energy to at least one electric consuming device or to a group of electric consuming devices, has a fuel cell system which is electrically independent of other power generators and which is expediently arranged in the proximity of the assigned consuming device or group of consuming devices. The decentralized construction having optionally many mutually independent fuel cell systems permits a high-efficiency power supply and its assembly is also very easy.